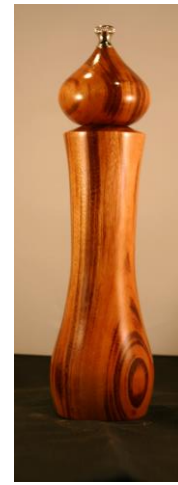
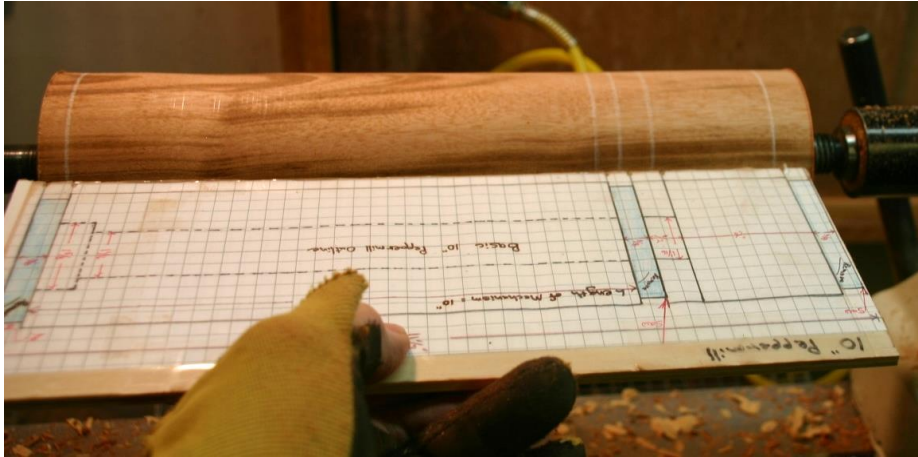


Traditional 10 Inch Peppermill



True the ends with skew.



Use template to mark.

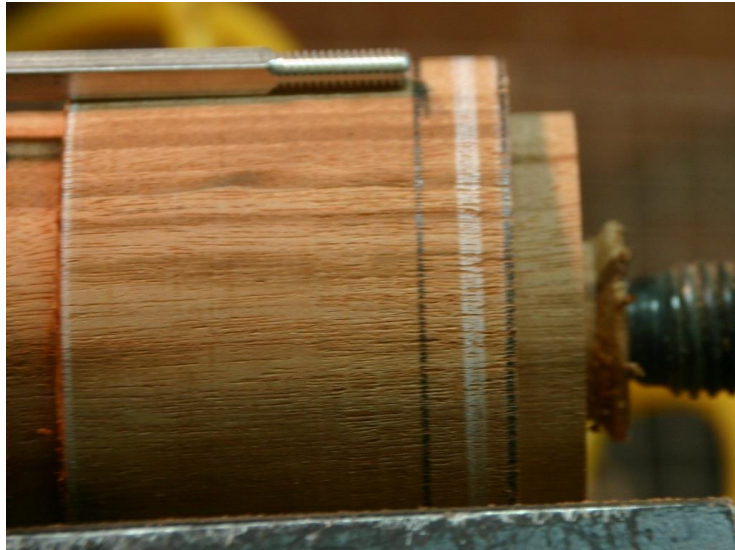


Label to and bottom.

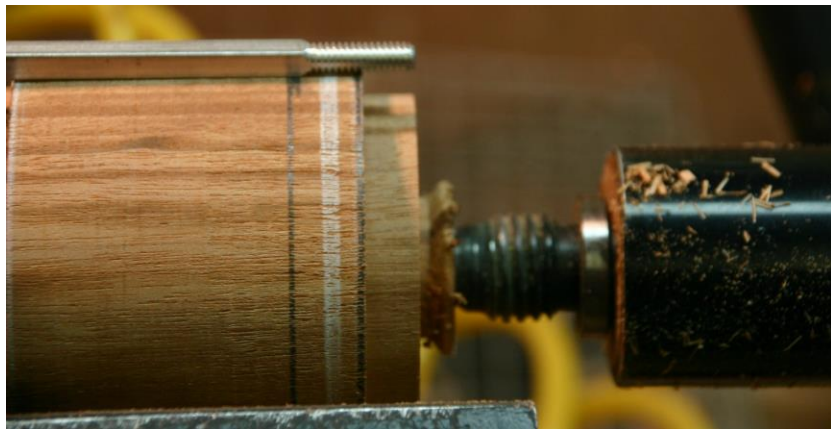
Mark and turn the tenons.



Mark $\frac{1}{2}$ " from the bottom and lay the mill shaft on top and mark.



Add $\frac{1}{2}$ ".



Add one-half of threads.



Mount on chuck.



Drill a 9/32" hole through the top and into the main body.

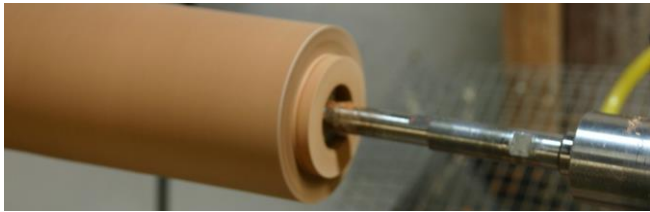


Saw off the top. Make sure to leave a tenon for the body.



Reverse the body on the chuck.

At the **bottom**, drill a $1\frac{5}{8}$ " hole $\frac{1}{2}$ " deep just past the tenon.

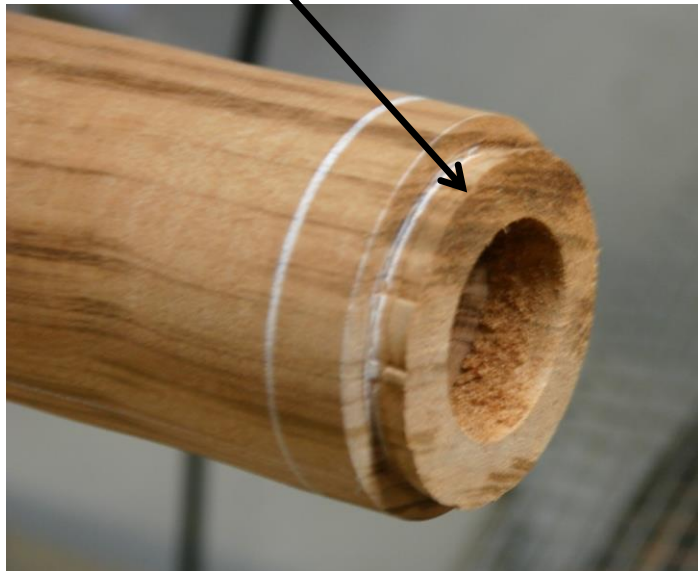


Drill a $1\frac{1}{16}$ " hole **half way** through the body.





Drill part way and then turn off the excess.



Drill a 1 5/8" hole 1/2" deep

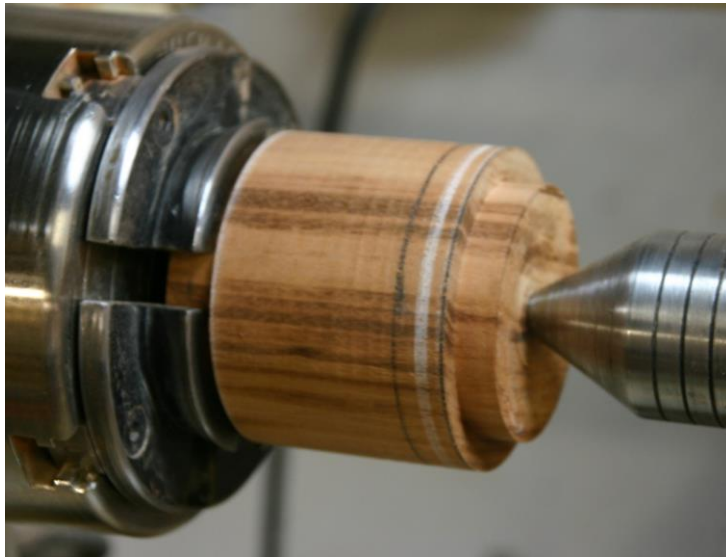
Turn the bottom **concave**.

Sand.



Drill 1 1/16" hole all the way through.

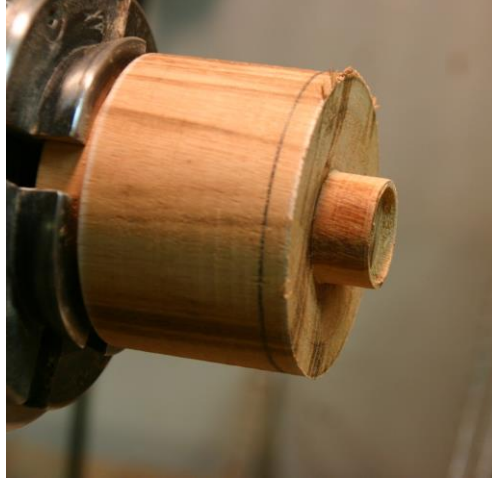
Mark #1 on the wood and remove.



Remove body from chuck and mount the top.



Drill a 7/8" hole for the shaft mechanism.



Turn the tenon to 1 1/16" and fit it to the body.



Mount the peppermill jam chuck and assemble the body as above.



Turn the shape of the peppermill.

Sand to 600 or more grit.

Finish with spray shellac and wipe-on polyurethane.

